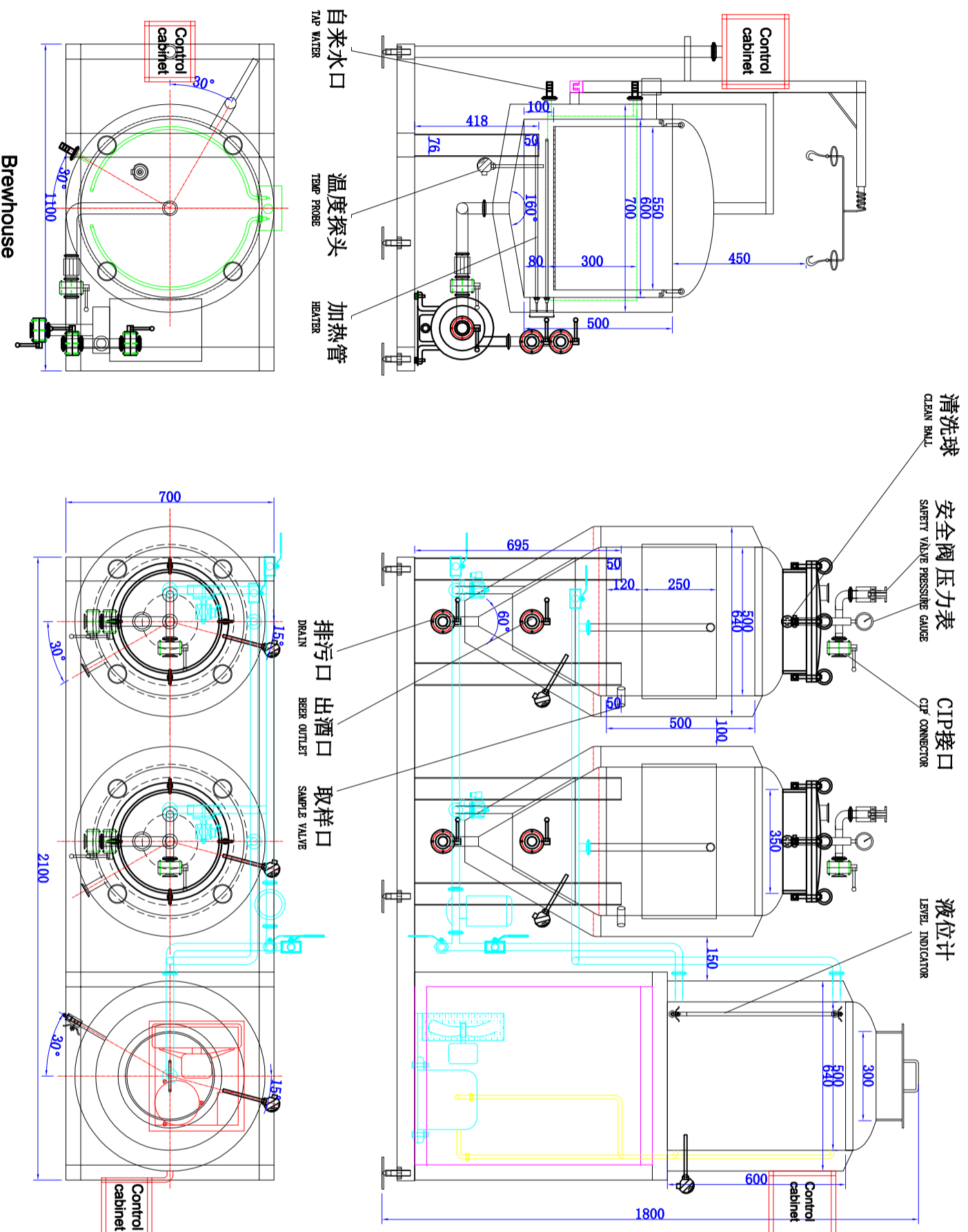


### Technique parameter (技术参数)

Interior (内胆)	Jacket (夹套)
Material (材质)	SUS304
Working pressure (工作压力) Mpa	0.15/常压
Design pressure (设计压力) Mpa	0.3/常压
Tank Size (罐尺寸) mm	/
Quantity (数量)	1
Cooling mode (制冷方式)	Glycol water cooling (乙二醇水制冷)
Insulation material (保温材料)	Polyurethane (聚氨酯)
Insulation thickness (保温层厚度) mm	70
Outer tank thickness (外胆厚度) mm	1.5
Inter tank thickness (内胆厚度) mm	2.5
Cover tank thickness (封头厚度) mm	2.5
Cone angle (锥角)	60°



### Technique satabdards (技术标准):

1. 罐体焊缝应保证内部平齐，焊缝需磨平，不能有凹凸棱角及划痕；  
The inner wall shall be flat, The welding seam on inner surface shall be grinded, concave-coveraris and scraloh mark are not allowed.
2. 焊缝 抛光到 $Ra \leq 0.6 \mu m$ ;
3. 制造完毕后，夹套内以3.0bar进行打压试验，保压24小时；  
After finishing tank construction, do 3.0 bar for jacket during 24 hours.

100L 糖化		100L Brewhouse	
设计	签名	时间	Assembly Diagram
校对			重量
审核			订单编号
批准			共 张 第 张
			日期