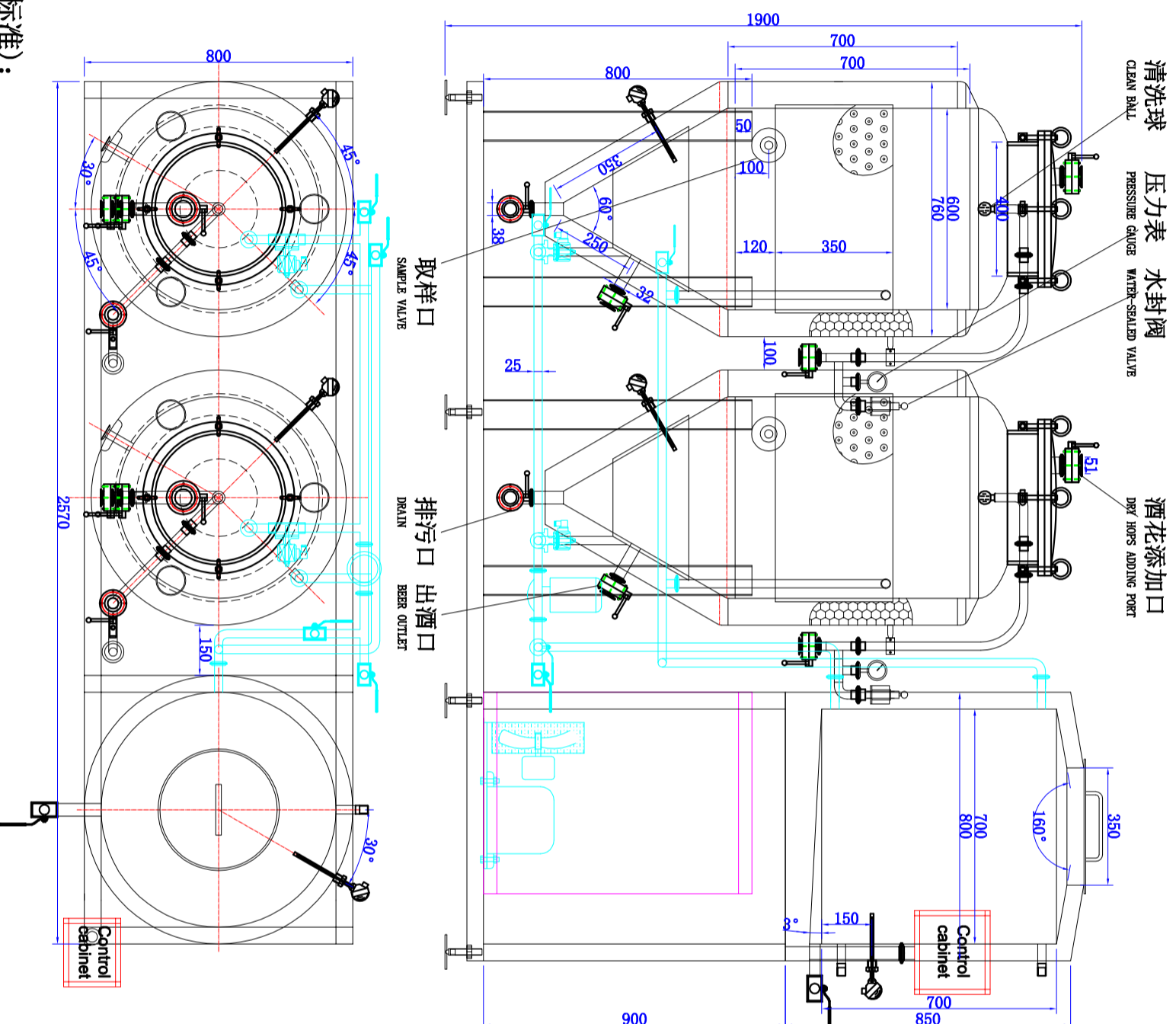


Technique parameter (技术参数)

| | |
|---------------------------------|-------------------------------|
| Interior (内胆) | Jacket (夹套) |
| Material (材质) | SUS304 |
| Working pressure (工作压力) Mpa | 0.15/常压 |
| Design pressure (设计压力) Mpa | 0.3/常压 |
| Tank Size (罐尺寸) mm | / |
| Quantity (数量) | 1 |
| Cooling mode (制冷方式) | Glycol water cooling (乙二醇水制冷) |
| Insulation material (保温材料) | Polyurethane (聚氨酯) |
| Insulation thickness (保温层厚度) mm | 50/80 |
| Outer tank thickness (外胆厚度) mm | 2.0 |
| Inter tank thickness (内胆厚度) mm | 3.0 |
| Cover tank thickness (封头厚度) mm | 3.0 |
| Cone angle (锥角) | 60° |



Technique satabdards (技术标准):

1. 罐体焊缝应保证内部平齐，焊缝需磨平，不能有凹凸棱角及划痕；

The inner wall shall be flat, The welding seam on inner surface shall be grinded, concave-coveraris and scraloh mark are not allowed.

2. 焊缝 抛光到Ra≤0.6 μm;

The welding seam should be polished to 0.6 μm.

3. 制造完毕后，夹套内以3.0bar进行打压试验，保压24小时；

After finishing tank construction, do 3.0 bar for jacket during 24 hours.

| | | | |
|---------|----|-------------------|------------------|
| 200L 发酵 | | 200L Fermentation | |
| 设计 | 签名 | 时间 | Assembly Diagram |
| 校对 | | | |
| 审核 | | | |
| 批准 | | | 共 张 第 张 |
| | | 日期 | NO.2023-04-13 |